

400HFS-L Thruster Mounting Bracket



- Material – Machined 6061 T6 Aluminum
- Finish – Hard Anodized Black
- ROV Mounting Screws – Quantity (6) - Stainless Steel 4/40 (#4) -1” mounting screws, lock-washers and nuts
- Thruster Mounting screws – Quantity (4) - Stainless Steel 4/40 (#4) – 3/8” mounting screws
- Bracket / Kort Nozzle Clearance - .31” (7.8mm)

Mounting Hole Dimensions

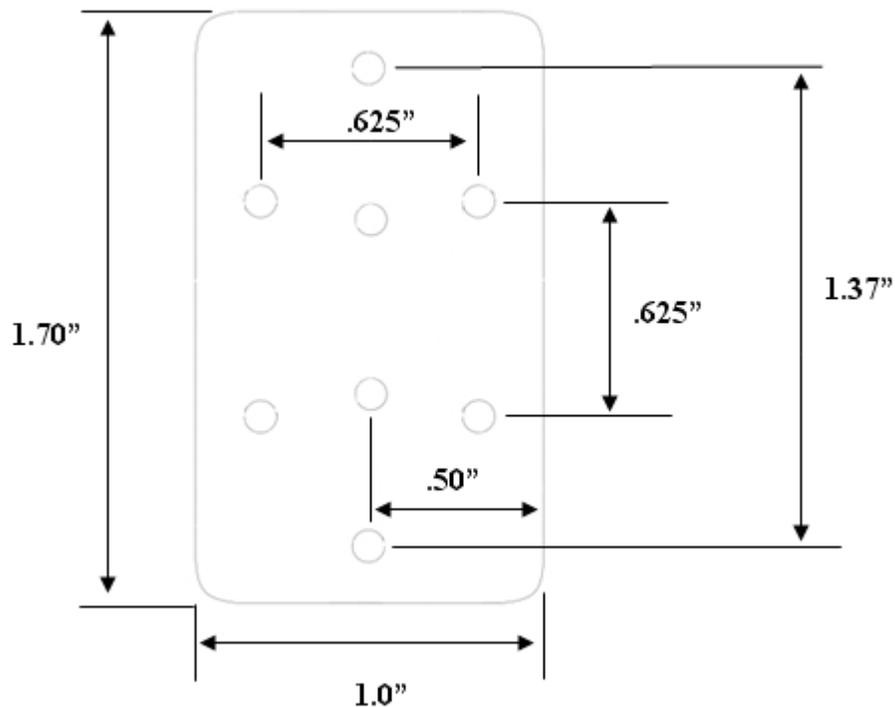




Figure 1 - 400HFS Thruster with Mounting Bracket

- Use the supplied stainless steel, #4 (3/8") mounting screws to attach the thruster mounting bracket to the body of the thruster.
- Use a thread-locker type of sealant (like "Loctite or equivalent) for each of the (4) screws when mounting the bracket to the thruster.

Note: The 400HFS thruster mounting bracket will only fit 400HFS thrusters sold after February 2011. Contact Crustcrawler for hole dimensions for the thrust body if you are going to machine the thruster body to accept the 400HFS thruster bracket.